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646.9701

Job Sheet 216740



Part No: 646.9701

Job Qty: 2 pcs

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/20

Job Tracking No:

Due Date: 1/11/21

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 646.9701 REV.J IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07
JLM VERIFIED BY:JFS IPP REV:C 2020.05.27 AS PER DWG REV.J DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		1/9/21	0.00	0.00	Packaging 1 - SCH-S		DAS 22 2020
120	Small Fab - 2 - B4B	2 pcs		1/11/21	0.00	0.80	Small Fab - SCH-B		DAS 23 2020
130	QC 5	2 pcs		1/11/21	0.00	0.00	QC 5 - SCH-B		DAS 23 2020
140	Packaging 3-1 - Stock - B4B	2 pcs		1/11/21	0.00	0.00	Packaging 3 - SCH-B ✓		DAS 23 2020
150	QC 21 - SA	2 pcs		1/11/21	0.00	0.00	QC 21 - SA - SCH-B		DAS 23 2020

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE

598: S31162 exp. date: 05/22

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER IAW MPP-120***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9710	Body <u>CCK612</u>	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	<u>8270828</u>
646.9711	Blade <u>307</u>	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	<u>5331784</u>
MS21042L08	Nut <u>398</u>	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	<u>530261</u>
MS27039-08-19	Screw <u>68015</u>	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	<u>5312142</u>
NAS1149FN832P	Washer (AN960-8) <u>52061</u>	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	<u>5316483</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9710	2	32	0
	646.9711	4	76	0
	MS21042L08	12	1,613	0
	MS27039-08-19	12	901	0
	NAS1149FN832P	24	2,651	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DART
AEROSPACE

Container No: S323344

Part: 646.9701

Job No: 216740

Serial No/Batch: S323344

Revision: REV.J

Inspector:

Exp Date:

Instructions:

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Date: 12/22/20